



2015 | 2016  
SCOTT SKI BOOTS  
TECH SALES BOOK

—  
NO SHORTCUTS





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# 1-SCOTT PHILOSOPHY

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Ski Boots are complex, requiring opposing characteristics without compromise: comfortable yet stiff and responsive, agile walking mobility yet precise skiing control, ultra light weight with solid stability. Our objective is to satisfy these needs with boots that will disappear on your feet, not distract you, so that you can stay focused and ski your best. SCOTT boots are the perfect link to your skis and to the mountain.

Developing SCOTT boots is a painstaking process that combines the fundamentals of traditional artisan bootmaking with the most modern technology. There are no shortcuts to this process, no corners that can be cut. This complex process is one that can only be completed by combining the best lasts, materials, mechanics, and liners, with time-honored artisan skill and passion.

The SCOTT BOOT TEAM has 40 years' of experience building alpine and ski mountaineering boots. The TEAM is based in the Montebelluna area of Northern Italy, world epicenter for ski boot development, an area with unique resources for boot materials, know-how, and manufacturing. SCOTT boots are engineered and manufactured 100% in Italy, the measure of excellence for world's the best ski boots.

In the following pages you'll find information that will help you understand, sell, and service SCOTT ski boots. The more you understand SCOTT boots and how each model compliments the line, the better you can service your customer. We encourage to take the time to read this Manual and keep it on-hand for reference.

Thank you for your interest.

The SCOTT TEAM.



# 2-UNDERSTANDING CUSTOMER'S NEEDS

SCOTT offers a wide selection of boots to meet the needs of backcountry and alpine freeskiers, ski tourers, ski mountaineers, and telemark skiers. Our boots must be versatile: lightweight and functional for walking, skinning, or booting up, with maximum downhill performance.

There are many distinctive features and benefits that differentiate one boot model from another. By understanding these features and benefits, and understanding some key questions about your customer, you can help them make the perfect choice for their long-term enjoyment.

## A | TO KNOW YOUR CUSTOMER'S NEEDS:

Some qualifying questions that help you get to know your customer and their priorities are:

- What will they emphasize as the primary use for their new boots: light and fast backcountry with an emphasis on the uphill, performance backcountry with an emphasis on the downhill, or mostly lift-served/downhill with a bit of sidecountry and booting up out of bounds? Or, purely resort skiing?
- Have they backcountry skied before? What is their ability level?
- Are they an alpine skier, and if so, what is their alpine ability level?
- Where do they ski; what kind of terrain and snow?
- What boots and skis are they skiing on now? What's lacking in their setup—what do they wish that they had?
- Can they prioritize what they are looking for in a pair of boots: comfort (should be always), walking ease, light weight, downhill performance?
- Are there other features that they are looking for?

Through a quick series of questions of this kind you should be able to determine whether your customer's ski goals are more downhill oriented, and where, light-and-fast touring oriented, or both. Read on to see a detailed description of these boot categories and their applicable SCOTT models.

## B | MAINTAIN A DIALOGUE:

When presenting your choices to the customer, explain the product's features and most importantly, the benefit of these features. Explain the reasoning for the choices that you present. You should be brief and concise so that you don't confuse the customer yet don't assume that they know all of the lingo so explain yourself well. And be sure that they understand and agree. It's important that they agree with your reasoning in helping them decide. Cover the technical aspects of the product, and your recommendations, before you discuss price. Once they have some boot options that meet their technical needs, price will help as a deciding factor.

### TALK ABOUT FIT:

An important qualifying question is FIT. Do they want a closer, performance fit or roomier, "comfort" fit? The downhill-oriented customer may prefer a performance fit, while the backcountry customer needs more room. And what kind of a foot does the customer have? Since SCOTT boot models are built from different molds with custom-thermoformable liners, you can fine-tune your selection by choosing a model in the most suitable volume for the customer's feet and the kind of fit they prefer.

### DESCRIBE HOW A NEW SKI BOOT SHOULD FEEL:

Describe how a new ski boot should feel before your customer starts trying on boots.

The boot should feel comfortable and snug, with room for the toes to relax. It's common to touch the end of the boot when the buckles are open, so it's important to first buckle the boots snugly for the customer to pull their foot back, and then judge the boot length. Ski mountaineers will want more toe room in their touring boots for hiking and touring, while alpine skiers will want a closer fit at the toes. In either case the toes should not be curled or pinched.

Explain the boots, their features, and why you have chosen that model for the customer to try.

Listen to the customer's feedback and concerns.

## C | GLOSSARY-SKI BOOT TERMINOLOGY:

### BAIL

The buckle bail is the ring part of the buckle that is hooked by the “catch” to close the boot. Bails are often replaceable and come in different lengths. Most buckles are micro-adjustable by turning the bail.

### BOOTBOARD

It is the insert inside the boot shell, the platform for the liner. If it's removable it can be an advantage for bootfitting modifications.

### CANTING AND CUFF ALIGNMENT

The angle of the boot sole in relation to the ski. The term canting is often used generically to include cuff-alignment, an adjustment which adjusts the angle of the cuff in relation to the lower shell to accommodate different-shaped legs.

### CATCH

The buckle catch is the toothed, ladder-shaped metal part that “catches” the buckle bail to close the boot. Each tooth of a catch changes boot adjustment several millimeters, and most catches can be moved for macro adjustment.

### FIFTH METATARSAL

The little toe.

### FIRST METATARSAL HEAD

The ball of the foot.

### FIRST RAY

The big toe.

### FLEX INDEX

A measurement of the hardness of plastic. There are several scales of durometer measurement, expressed as Shore scales, that are used for materials with different properties. The two most common scales are Shore A for rubber and very soft plastic, and Shore D which is the scale used for ski boot shell's plastics.

### FOOTBED

Arch-shaped to follow the natural contours of the foot, the footbed is the removable inner-sole inside the boot liner, the platform that supports the foot. Custom footbeds, sometimes called orthotics, are those molded by a bootfitter or pedorthist to follow precisely the shape of the foot and arch, offering greater support, foot stability, and precise edge control. Although the term orthotic is used often for custom ski-boot footbeds.

### FOOT MEASURER

This is the ubiquitous foot-measuring device invented by Charles F. Brannock for computing a person's shoe size.

### LAST

The last is a shoemaker's term for the foot-like form around which shoes are crafted. In the context of plastic ski boots, the last is the internal mold. The last determines the internal volume and shape of the boot.

### LAST WIDTH

Last Width is the width of the internal last, at its widest point.

### LINER OR INNER BOOT

The boot liner is the removable inner boot, made of laminated foams and textiles, that provides padding for the foot for stability and to protect it from the rigid plastic shell.

### MALLEOLUS

The malleoli are the ankle bones.

### NAVICULAR BONE

The navicular bone is located on the medial side of the foot ahead and below the medial ankle bone (malleolus). The navicular tends to protrude when over-pronation and can cause a point of discomfort.

### THERMOFORMABLE

A term used primarily for a liner, sometimes called thermo-molding. A thermoformable liner can be custom-molded using an oven and the skier's foot as the mold.

### PRONATION

Refers to the inward roll of the foot during normal motion. When walking or running pronation occurs as the outer edge of the heel strikes the ground and the foot rolls inward and flattens out. Without proper support, the mechanics of skiing can cause excessive pronation, rolling the foot too much to the inside so that it is hard to maintain a good inside edge. Controlling pronation is one of the major functions of a custom footbed or orthotic.

### RAMP ANGLE

Ramp angle is the fore-to-aft angle of the foot inside the boot. Ramp angle is determined by the ski boot design and the height of its heel in relation to the foot. On skis the foot's ramp angle is also affected by the binding's heel height in relation to the toe height. The binding is an important factor in ramp angle that is often ignored.

### SHELL

The boot shell is the stiff plastic exterior of the boot, usually comprising either two or three key pieces, according to the boot design. The most common shell designs are 3-piece (also called cabrio), and overlap. The key pieces that comprise these designs are the cuff, or the shaft of the boot, and the lower shell,

often called by its Italian name scafo. In the case of a 3-piece shell, the boot has a separate tongue—i.e. 3 pieces—while overlap shells are 2-piece using the shell's overlap to close the boot.

### SHELL FIT

A shell-fit is used to determine the proper shell size by removing the boot liner and placing the foot inside in the shell and measuring the space around the foot. A shell fit is very important since it's the shell rigid shell ultimate determines the correct size and with new, cushy liners it's hard to tell if a boot is too large without doing a shell fit. Once a shell fit is determined, the boot's final fit is fine-tuned with the liner, thermoforming it if necessary, and the footbed.

### SHELL SIZE BREAK

Boot shells are molded in full sizes with the half-size being achieved with different liners. It's most common for shell sizes to “break” on the whole size, meaning that each whole size and the next half size larger—27.0 and 27.5, for example—are the same size shell.

### SUPINATION

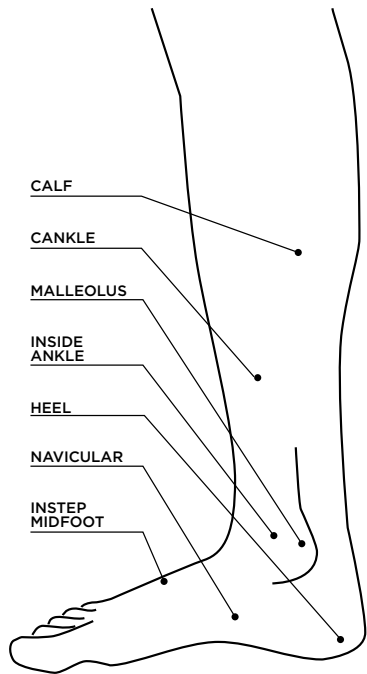
The opposite of pronation is supination, the foot rolling to the outside, less of a problem with skier because of the mechanics of turning.

### 6th TOE

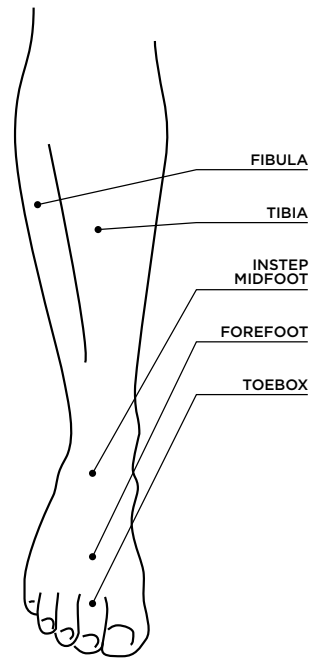
A colloquial term for the bump behind the little toe, the area where a Tailor's bunion can form from over-pronation in ski boots, ill-fitting shoes, or working as a tailor at a treadle sewing machine.

# FOOT-LEG DESCRIPTIONS

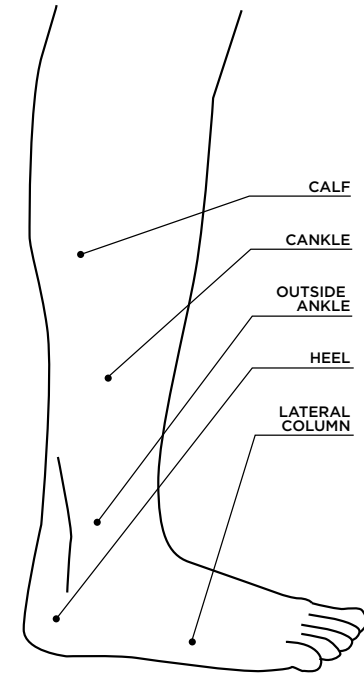
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**MEDIAL VIEW**



**ANTERIOR VIEW**

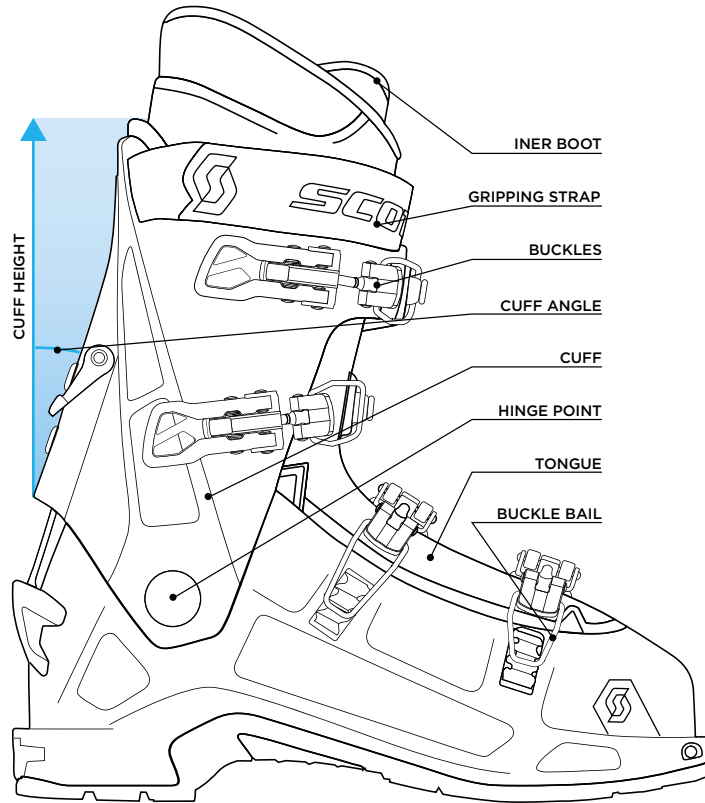


**LATERAL VIEW**

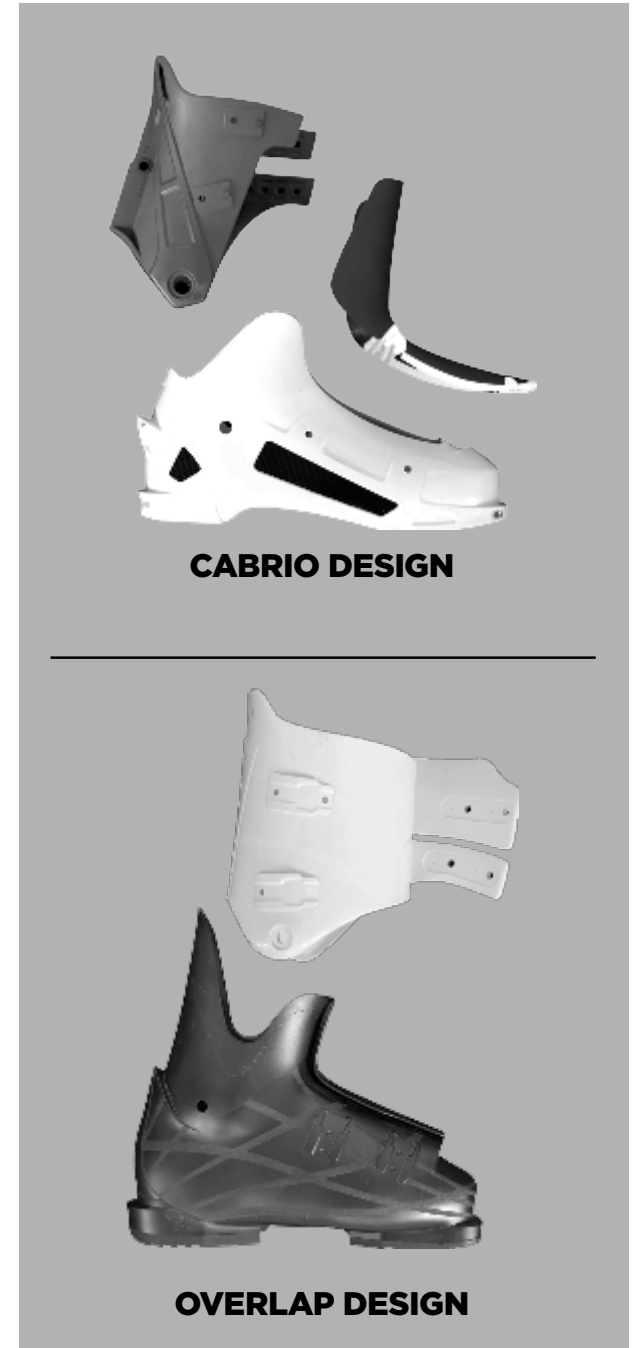


# BOOTS DESCRIPTIONS

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**SKI BOOT PARTS**



**CABRIO DESIGN**

**OVERLAP DESIGN**

# 3-SCOTT TECHNOLOGIES AND BOOTS MODELS:



## A | POWERFIT SHELL TECHNOLOGY:

SCOTT POWERFIT boots are close-fitting, responsive, and precise with all-day comfort. These qualities, thought to be mutually exclusive in alpine ski boots, were achieved through the POWERFIT's unique anatomic fit. POWERFIT shells were carefully designed around the foot to give you top performance and optimum comfort.

### ANATOMIC SHAPE:

When you try new pair of SCOTT boots, they fit as though they have already been customized by a bootfitter. To get that comfortable, intimate fit, we first determined the most common problem areas and irregularities seen in skiers' feet, the type of problems that require boot modifications. We built accommodation for these irregularities, usually punched and stretched by a bootfitter, into the POWERFIT boots' molds. The result is more room where you need it, but not where you don't, so the overall fit of the shell is very anatomical and close to the foot. SCOTT shells fit like they have been shrink-wrapped onto your feet.

### FIT SPECIFICS:

We designed the molds to have room in these most common problem areas:

- First metatarsal head (ball of the foot)
- First ray (big toe)
- Fifth metatarsal (little toe)
- "6th" toe (Tailor's bunion area behind the little toe)
- Navicular bone
- Asymmetric malleoli (ankle bones) that match the body's natural asymmetry
- A deep, supportive heel cup with space to accommodate common heel spurs.

Any experienced bootfitter can punch and stretch SCOTT boots as necessary, but skiers who normally need boot modifications may not find it necessary with our "pre-punched" molds.

## DIFFERENT DENSITIES MAKE SHELLS EASIER TO MANAGE AND BRING CUFFS CLOSER TO YOUR FOOT:

POWERFIT shells are injected in Elastollan®, one of the highest-quality TPU (thermoplastic polyurethane) plastics used in alpine ski boots. Elastollan® is a durable material, with high values for abrasion/cut/tear resistance, impact resistance, a fast molding cycle, and low-temperature flexibility.

In molding the boots we use a revolutionary injection process that is exclusive to SCOTT. Unlike traditional multi-injection that requires two different materials to achieve different flex properties, our unique process allows us to create different densities with one material during the injection. With this process we can make POWERFIT cuff straps softer, easier to manage and higher-performance because they follow the contours of the tibia more closely and distribute pressure more evenly. The result is a progressive forward flex that is super-quick and responsive.

## KEY FEATURES OF SCOTT POWERFIT BOOTS:

- The POWERFIT's lower shell, or "scaffo" as it's called in the Italian boot industry, is an overlap design that comes up much higher inside the cuff than other boots, tying the lower shell and cuff together as one. This high-profile shape greatly improves leverage and support, and gives the boot a very progressive flex.
- The cuff is contoured to follow the form of the inner leg closely to eliminate play between the leg and the cuff. This anatomical design results in very quick response and maximum leverage.
- The SCOTT DYNAMIC POWER STRAP flexes in harmony with the boot cuff.
- An effective rubber snow dam and internal gasket under the overlap prevent snow from entering lower shell.
- **G2's** cuffs are very easy to remove for lower-shell modification.
- The rear cuff rivets can be removed for a softer forward flex.
- Field replaceable buckles and catches, cuff rivets, and Power Straps are all attached with T-nuts.
- All G-series boots have replaceable soles, making them easy to keep within accurate DIN specs for proper binding function. **G1 WTR®** models ship with WTR® soles on the boots and spare ISO Alpine soles in the box. **G2** models ship with ISO Alpine soles only. ISO Alpine and WTR® soles are interchangeable on all **G-series** boots.

IMPORTANT NOTE: IF USING WTR® SOLES YOU MUST USE A WTR® COMPATIBLE BINDING FOR PROPER SAFETY RELEASE.



## B | POWERLITE SHELL TECHNOLOGY:

A ski mountaineering boot must balance a varied list of attributes: comfort, ultralight weight, walkability, and skiing performance. SCOTT's POWERLITE ski mountaineering boots excel at this balance, making no compromise in skiing performance for their incredible comfort, light weight and walkability. These boots don't just ski great for a very lightweight boot, they ski great, period.

### POWERLITE'S ANATOMIC FIT:

Fit is the fundamental requisite for comfort and performance in ski boots. It is the internal mold—the “forma” or last—which determines fit, and that's where you start when developing a plastic ski boot. We spent months working on the POWERLITE last, starting with the anatomical shape of the POWERFIT, with its extra room built into common problem areas. Then we adapted the molds for the needs of the ski mountaineer: more toe room for warmth and hiking comfort, a bit more volume to accommodate a thicker liner, rocker for a natural walking stride.

POWERLITE boots use a 3-piece “cabrio” design. This design gives the best combination of walking flexibility and comfort when open in walk mode, and ski-ability when buckled down in ski mode, as well as the easiest entry and exit. This design is very compatible with super-stiff, lightweight modern materials like Grilamid® and Pebax Rnew®

**Superguide Carbon, Orbit II Carbon, Cosmos II, and Celeste II** use Grilamid® for their construction. Grilamid®, a trademarked version of Nylon 12, is stiffer than the stiffest Pebax®, and is about 20% lighter than Pebax®. Like Pebax® it gets high marks for its elasticity, making it less sensitive to temperature extremes. It has excellent impact strength at low temperatures. It also has minimum water absorption—something that we don't think about with plastics, but is an important factor that changes the characteristics of a ski boot's shell in humid and cold conditions. These specific characteristics make Grilamid® extremely suitable for thinner applications like ultralight ski boots' shells and tongues. Although it is very elastic, it is important to note that for bootfitting purposes Grilamid punches quite easily. Because of the thinner injections in these lightweight boots, we do not recommend grinding them boots for bootfitting.

The **Cosmos** and **Celeste** are built from Pebax RNew®, the newest evolution in the Pebax® family. Much Like Grilamid®, Pebax RNew® is a very lightweight material that is strong, elastic, and impact resistant when used in thin applications, even at low temperatures. And like Grilamid® it does not absorb a lot of humidity. Pebax® is available in a wide range of stiffness's which makes it especially appropriate for the Cosmos and Celeste, boots designed for general alpine touring and needing a softer flex.

### IMPORTANT FEATURES OF POWERLITE BOOTS:

- POWERLITE boots are both TECH and ISO Touring Norm 9523 compatible.
- TECH INSERTS: We use DYNAFIT® CERTIFIED TECH INSERTS. We have chosen Dynafit®'s “Standard” insert because it leaves room within the ISO Norm for the maximum amount of sole rubber in the toe area for the best long-term durability.
- POWERLITE BOOTS are extremely light, some of the world's lightest boots their category.
- POWERFIT's double-injected tongue flexes properly for walking comfort and seals against snow entry.
- The SCOTT DYNAMIC POWER STRAP offers a progressive flex that flexes in harmony with the boot cuff.
- A Full-length VIBRAM® bi-density rubber ski mountaineering sole covers the instep area for maximum grip when scrambling over rocks. Its bi-density composition uses firmer rubber around the sole's perimeter for durability and for superior edging power in step-in bindings. Softer rubber in the sole's midsection provides maximum grip.
- The removable footboard, or “zeppa”, is SCOTT's SHOCK DAMPER INSERT. It acts as a shock absorber when skiing and hiking, adds insulation and under-foot comfort, and increases ski feel. It is injected in expanded polyurethane.
- The POWERLITE FRAME uses reinforcing ribs throughout the shell and cuff to give maximum rigidity where you need it, while maintaining incredibly light weight.
- PWR LITE liners, as described in the Liner Technologies chapter, provide Instant Comfort right out of the box and are fully thermos formable for further customization.
- Ergal® Micro-adjustable Buckles are lightweight and durable, easy to operate, and open wide for easy entry and exit.
- EZ Lock Buckle Catches hold the cuff buckles in place while walking.
- The ultralight, streamlined walk mechanism pivots to follow the axis of the forward lean bar so that it is friction-free. It is recessed into the cuff to protect it against damage.
- An Asymmetric Spoiler on men's models provides medial and rearward support.



## C | POWERTOUR SHELL TECHNOLOGY:

The SCOTT Phantom is a four-buckle touring boot in a well-proven 3-piece shell design, with a reinforced frame. The Phantom is a versatile, value-oriented boot for general touring and off-piste skiing.

- TECH and ISO Touring Norm 9523 compatible.
- TECH INSERTS: DYNAFIT® CERTIFIED TECH INSERTS using the “Standard” insert design that leaves room for the maximum amount of sole rubber within the ISO Norm for the best long-term durability.
- 4 buckle + Power Strap closure. Aluminum buckles are micro-adjustable, lightweight and durable, and easy to adjust and operate with gloves.
- The cuff buckles have locking catches that manage buckle bails when hiking and touring.
- The 3-Position walk mechanism has two locked forward lean positions for downhill, free position for walking.
- The “floating” tongue adjusts to a wide variety of lower leg shapes, with a bellows design that flexes properly for comfortable touring.
- The PWR TOUR liner fits great out of the box and is fully thermo formable.
- The Phantom is an excellent value in a versatile touring boot.



## D | POWERTOUR TELEMARK SHELL TECHNOLOGY:

SCOTT offers two different designs in telemark boots. The unique POWERWRAP overlap is used in the VOODOO, MINERVA, and KENAI. The classic 3-piece tongue design is used in the SYNERGY and EXCURSION.

### POWERWRAP FEATURES:

- POWERWRAP shells' anatomic fit was developed around the foot. Like our POWERFIT and POWERLITE boots, the molds were built to create extra room in common problem areas, as though the boot has been "pre-punched".
- The POWERWRAP's overlap design gives a smooth, progressive, responsive ankle and bellows flex. The HIGH OVERLAP PANEL provides close, gap-free contact with the lower leg and instep. The overlap's close, supportive, even contact secures the ankle and instep much better than adding more buckles, and results in a better flex that is precise, smooth, and progressive without the hard, inflexible areas created by buckles.
- Four different injections fine-tune the lower shell making it stiff where it should be, softer where it must be for comfort and performance.
- The Ergo Bellows design is asymmetric, like the foot. It is wide for maximum travel and a progressive forward flex.
- The soft, silicone-like Water Seal gasket under the shell's overlap seals out snow and moisture.
- Multi-injected "bumpers" enhance the boot's flex and protect the bellows, buckles, and lower shell from abrasion.
- All models have a replaceable, high-density Nylon bellows protector for protection against sharp ski edges.
- The sole is Dual Density, stiffer at the toe for the best function with the NTN binding, facilitating both easy binding entry and release function. The 75mm

Voodoo and Minerva also have bi-density soles for easy binding entry and the optimum flex in a traditional 75mm binding.

- Men's and women's POWERTOUR TELEMARK models are available in NTN or 75mm norm versions.
- The superb PWR TOUR liner is pre-lasted for an out-of-the-box fit, and 100% thermoformable for further customization.

SCOTT TELEMARK boots' advanced shell design, multi-injection technology, and superior PWR TOUR thermoformable liners make it possible: optimum fit, flex, performance, and comfort. No compromise.

# 4-SHELL SPECIFICATIONS

## A | SIZE CONVERSION CHART

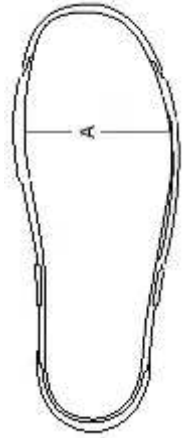
USA	3	3.5	4	4.5	5	6	6.5	7	8	8.5	9	9.5	10	10.5	11	12	12.5	13	13.5	14
UK	2	2.5	3	3.5	4	5	5.5	6	7	7.5	8	8.5	9	9.5	10	11	11.5	12	12.5	13
EUROPE	33.5	34.5	35	36	36.5	37.5	38	39	40	41	42	42.5	43	43.5	44	45	45.5	46.5	47	48
MONDO	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	30.5	31	31.5

## B | SKI BOOTS SOLE LENGTH

USA	3	3.5	4	4.5	5	6	6.5	7	8	8.5	9	9.5	10	10.5	11	12	12.5	13	13.5	14
UK	2	2.5	3	3.5	4	5	5.5	6	7	7.5	8	8.5	9	9.5	10	11	11.5	12	12.5	13
EUROPE	33.5	34.5	35	36	36.5	37.5	38	39	40	41	42	42.5	43	43.5	44	45	45.5	46.5	47	48
MONDO	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	30.5	31	31.5
<b>G1 130 POWERFIT WTR</b>				277		287		297		307		317		327		337		347		
<b>G1 110 POWERFIT WTR</b>				277		287		297		307		317		327		337		347		
<b>G2 130 POWERFIT</b>				277		287		297		307		317		327		337		347		
<b>G2 110 POWERFIT</b>				277		287		297		307		317		327		337		347		
<b>G2 90 POWERFIT H</b>				277		287		297		307		317		327		337		347		
<b>G2 90 POWERFIT M</b>				277		287		297		307		317								
<b>SUPERGUIDE CARBON</b>				266		276		286		296		306		316		326		336		346
<b>COSMOS II</b>				266		276		286		296		306		316		326		336		346
<b>CELESTE II</b>				266		276		286		296		306								
<b>COSMOS</b>				266		276		286		296		306		316		326		336		346
<b>CELESTE</b>				266		276		286		296		306								
<b>ORBIT II CARBON</b>				266		276		286		296		306		316		326		336		346
<b>PHANTOM</b>								290		300		310		320		330		340		
<b>PHANTOM W</b>				270		280		290		300		310								
<b>SYNERGY</b>								308		318		328		338		348		358		
<b>VOODOO</b>								305		315		325		335		345		355		
<b>VOODOO NTN</b>								296		306		316		326		336		346		
<b>MINERVA</b>	275			285		295		305		315		325								
<b>MINERVA NTN</b>				276		286		296		306		316								

## C | LAST WIDTHS

MODEL SIZE MONDOPOINT	235	245	255	265	275	285	295	305	315
<b>G1 130 WTR</b>	89	91	93	95	97	99	101	103	/
<b>G1 110 WTR</b>	89	91	93	95	97	99	101	103	/
<b>G2 130</b>	89	91	93	95	97	99	101	103	/
<b>G2 110</b>	89	91	93	95	97	99	101	103	/
<b>G2 90 H</b>	89	91	93	95	97	99	101	103	/
<b>G2 90 M</b>	89	91	93	95	97	/	/	/	/
<b>SUPERGUIDE</b>	94.7	96.9	99.1	101.3	103.5	105.7	107.9	110.1	112.3
<b>COSMOS II</b>	94.7	96.9	99.1	101.3	103.5	105.7	107.9	110.1	112.3
<b>COSMOS</b>	94.7	96.9	99.1	101.3	103.5	105.7	107.9	110.1	112.3
<b>CELESTE II</b>	94.7	96.9	99.1	101.3	103.5	/	/	/	/
<b>CELESTE</b>	94.7	96.9	99.1	101.3	103.5	/	/	/	/
<b>ORBIT</b>	94.7	96.9	99.1	101.3	103.5	105.7	107.9	110.1	112.3



## D | FLEX INDEX CHART

FLEX INDEX	70	80	90	100	120	130
<b>TYPE OF SKIER</b>		INTERMEDIATE		ADVANCED		EXPERT
<b>FIT</b>	COMFORT		PERFORMANCE		HIGH PERFORMANCE	
<b>STIFFNESS</b>			MEDIUM		HARD	
<b>SPEED</b>		MEDIUM		FAST	VERY FAST	

# 5-SCOTT LINER TECHNOLOGIES

## A LINER IS ESSENTIAL FOR PERFECT FIT

Fit, comfort, and skiing performance are all #1 priorities for SCOTT ski boots. Our goal is happy customers with happy feet. To accomplish this we continue to innovate our boot liners, improving materials and design for maximum comfort and skiing precision.

## OUT-OF-THE-BOX FIT THAT IS FULLY CUSTOMIZABLE:

Unlike most boots with thermoformable liners, SCOTT boots fit great right out of the box. SCOTT's sophisticated liner design and meticulous construction is factory-molded to a last, resulting in a snug, comfortable, ready-to-ski fit right out of the box. SCOTT liners can be thermoformed for complete customization, but for most feet they don't require it. With SCOTT boots the customer has an accurate first impression of boot fit and comfort.

## SOPHISTICATED LINER CONSTRUCTION:

The key to SCOTT BOOT's "Instant Comfort" is our use of all thermoformable materials in a fully-constructed design. This construction is similar to a traditional liner, using multiple different materials in different thicknesses for the varied liner functions like shin protection and leverage, sole support, ankle flex, heel hold. This lined construction allows us to use internal fit aids like butterflies and L-pads to follow the shape of the foot and lower leg more accurately and hold the foot securely. Once the liner is assembled, we use a unique factory-molding process for the final shaping to the inner last and each specific shell model.

## THE BEST LINER MATERIALS:



SCOTT liners are made in Italy using ULTRALON® Foam, the well-proven EVA foam found in many of the best boot liners. The soles use a denser, non-thermoformable foam that is Strobel-stitched to the upper. This dense foam keeps its shape to maintain insulation and support.



TROCELLEN PLUS® products are made combining our own TROCELLEN PE EVA® foam, fabrics and processes. The Troc ellen plus products give better comfort, Better lightness ,excellent power transmission, waterproof , are Customizable and follow the trend.



# SCOTT LINERS ARE 100% MADE IN ITALY



## PWR LINER PERFORMANCE CATEGORIES:

We offer the following three groups of PWR liners purpose-built for each boot model's performance category and intended use: PWR FIT, POWER LITE, AND POWER TOUR.



SCOTT PWR FIT liners combine all-day comfort with the highest skiing performance, available in these three models:

- PWR FIT WTR: **G1 130 WTR** and **G1 110 WTR**
- PWR FIT HIGH: **G2 130** and **G2 110**
- PWR FIT EVO: **G2 90 M**

### PWR FIT FEATURES:

- Inside our “pre-punched” anatomically-designed shells, these PWR FIT liners complete the ultimate package for a Freeski boot with remarkable comfort and a super-precise, close-to-the-foot fit.
- PWR FIT liners use ULTRALON® PERFORMANCE FIRM foam for the most precise and responsive fit.
- PWR FIT liners have two loops for easy entry and carrying.
- All PWR FIT liners have a lightweight protective sole.
- PWR FIT WTR and HIGH models have a removable, height-adjustable, Gripping strap-attached spoiler.
- Removable footbed.



Inner Liner PWR Fit WTR High



Inner Liner PWR Fit High



Inner Liner PWR Fit High Evo



SCOTT PWR LITE liners must balance a broad list of benefits: comfort, ultralight weight, walkability, and skiing performance.

- PWR LITE GORE-TEX®: the world's first touring boot liners with a GORE-TEX® membrane. These new liners are provided exclusively in the **SUPER-GUIDE CARBON** and the **ORBIT II CARBON**. They will keep your feet dry, even on a long 6-8 hour ski tour. The GORE® membrane is close to the foot and is shaped like a sock. It is highly breathable, waterproof, and seam-sealed. With the driving force of the heat from your foot, moisture vapor moves easily through the GORE-TEX® membrane, away from the foot. When it condenses, the liquid moisture can't get back to your foot that is protected by the GORE-TEX® membrane. It sounds like magic, and it works pretty much like magic.
- PWR LITE HIGH: The PWR LITE liner in the **COSMOS II** and **CELESTE II** is ultralight, anatomically-lasted, and thermoformable. It is designed with a rearward “hinge” for effortless touring, with a lacing system that reduces movement between the foot and the liner.

### PWR LITE FEATURES:

- PWR LITE liners use ULTRALON® PERFORMANCE MEDIUM foam for the best balance of comfort, walkability, and skiing performance.
- PWR LITE liners have two loops for easy entry and carrying.
- PWR LITE liners have removable laces.
- PWR LITE liners have a lightweight protective sole.
- Removable footbed.



Inner Liner PWR Lite GTX High



Inner Liner PWR Lite High



Inner Liner PWR Lite High Evo



SCOTT PWR TOUR liners were developed for intense use with an emphasis on comfort, durability, stability, and abrasion resistance. We offer three categories of PWR TOUR liners:

- PWR TOUR HIGH in the **PHANTOM** and **PHANTOM W'S**
- PWR TOUR HIGH TELEMARK in **VOODOO** and **MINERVA**
- PWR TOUR MID in the **SYNERGY**

### PWR TOUR AND TELEMARK FEATURES:

- PWR TOUR liners are built from high-quality | TROCELLEN PERFORMANCE FOAM.
- All PWR TOUR liners have two loops for easy entry and carrying.
- PWR TOUR liners have removable laces.
- All models of PWR TOUR liners have a lightweight protective sole.
- Removable footbed.



Inner Liner PWR Tour High



Inner Liner PWR Telemark High



Inner Liner PWR Telemark Mid





# 6-THERMOFORMING SCOTT BOOTS

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*SCOTT's innovative boot liners use the best materials and shell-specific design for maximum comfort and skiing precision. We have designed and manufactured our liners to fit right out of the box, but should you prefer more customization, you. You will find the process quick and easy.*

## A | GETTING READY TO THERMOFORM:

We recommend using a heat riser oven or “stacks” to cook your liners, as this type of machine is the least likely to over-cook your liners. With a heat riser we recommend a maximum of **4 to 5 minutes at 80 degrees Celsius**. Note that most heat risers do not have a temperature gauge.

With a heat riser you have the choice of heating the liners inside the shell, putting the complete boots over the “stacks”, or just heating the liners. We recommend just heating the liners, shells off to the side. This makes the boots much easier to put on without distorting the liner.

If you use a closed convection oven you will need to be extra careful during the heating process, as modern dual-density foams and the pre-lasting of thermoformable liners have greatly reduced the temperatures and times necessary for thermoforming. For a closed oven we recommend adjusting the temperature to 80 degrees C., and cooking the liners for not more than 5 minutes. If your oven does not have adjustable temperature, cook the liners a maximum of 4 minutes, keeping a close eye on them during heating. It's important to be conservative and go bit by bit... you can watch your liners to be sure they are not overheated.

## GET YOUR FEET READY BEFORE YOU COOK:

You always want to get your feet ready first, before cooking your liners, so that your liners aren't either over-cooked, or cool off because you're messing with socks. Always use thin socks even if you might choose to ski in thicker ones. Thicker socks won't give you as accurate an “imprint” of the foot, and they compress the liner material more than necessary during thermoforming.

Before you put on the socks, think about sensitive areas where you normally feel extra pressure: bunions, bone spurs, any problem spots. You can make extra room for these areas by adding a little bit of additional padding to your feet. The padding may be uncomfortable when you are doing the thermoforming because it exaggerates the pressure on those sensitive spots, but it helps push out more space where you need it for the optimum end result. Navicular bone, heel spurs, 5th and 6th toe—these are common areas where you may get hot spots. For padding them we use multiple layers of moleskin or adhesive foam.

## B | HEATING THE LINERS:

The cooking times for heating the liners are explained above when describing the tools. Before placing the liners in or on the heating device, be sure to **REMOVE THE LACES AND FOOTBEDS**. ALWAYS check the liners to be sure that the footbeds are out—you need to be particularly careful with custom footbeds that can be delaminated with the heat. Place the liners on the stacks, or if using a closed convection oven, put them in the oven and be careful so that the liners don't touch the sides or the heating element.

Take notice of which is the right and which is the left liner. You'll want to fit your smaller foot first so that the liner for the bigger foot gets a bit more cooking time. If using a closed oven, put the liner for the bigger foot in the oven first so that it stays in there a little longer.

Note that when fully heated and your liners “open up like a flower” they lose some of their shape and the right and left liner can look very similar. You'll be in a hurry when you take them out because you don't want them to cool, and it can be hard to tell which is right and which is left. So make note beforehand which is the right and which is the left liner.

Once your liners are heated for the appropriate time, take one liner out and leave the other liner in/on the oven. Put your footbed in the liner, being sure it's flat and centered, then put your foot in the liner, and step into the shell, being careful to spread open the lower shell (not just the cuff). Try to step in as straight as you can. It's especially important to spread overlap-style lower shells with your hands as you step in—a friend's extra pair of hands can be a big help. **DON'T PULL EXCESSIVELY ON THE HEATED LINER** since the foam becomes fragile when it's heated. Pull up gently on the sides of the liner—not the loops—and work your heel up and down to position your foot and liner and eliminate wrinkles. Repeat the same process with the other boot. Buckle the shells loosely, flex your ankles to get your heels and ankles set, and stand in both boots in a relaxed bent-knee skiing position. Stay in this position while the liners cool for about 10 minutes.

## FEW THINGS TO KEEP IN MIND:

We recommend not buckling your boots very tightly during this process. If your liners have laces, the laces should be out of the liner during the cooking/fitting process. When the foam is heated it's delicate and you don't want to be reefing on it with laces. Wait to lace up your liners when you go skiing.

Once the liners have cooled for at least 10 MINUTES, pull them out to check that they were thermoformed OK and there aren't any big wrinkles. If they are OK, put them back in the shell with the footbed, just as you would ski, buckle the shells, and let them cool completely. If you find problems when you check the liner, you can re-cook them right away.

Important: **WE DON'T RECOMMEND SKIING RIGHT AWAY** because thermoforming usually makes your feet a bit sore, and maybe swell. Thermoform your liners the night before, and you'll be happier that next day because you won't have sensitive feet that cloud your judgment and make you question your result.

## WHEN A LINER STARTS TO OPEN UP LIKE BLOOMING FLOWER, IT'S READY, TIME TO FIT THE BOOTS.

IMPORTANT NOTE: **DO NOT** use a conventional oven for thermoforming liners. If you use an oven, it must be a convection oven to distribute heat evenly and not damage the liners.

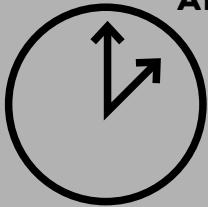
# PROCESS

## STEP 1

Prepare the oven temperature 80° maximum for a process of heating about 4mn or 5 through the models. An open upper in “tulip” remains a good sign for taking liner out.

Prepare the foot: put on foot some pads parts if you want have more space after thermoforming.

**4 - 5 MN  
AT 80°C**



## STEP 2

Put the liners in the oven, (without laces and insole), after 4 minutes remove the liner from oven. Then put the insole inside.



## STEP 3:

Put the foot inside the liner.



## STEP 4

Put the foot with liner inside the boot with cuff in ski position for better entry.



## STEP 5

Adjust liner and tongue position to avoid wrinkles. Close and adjust the tongue position then.



## STEP 6

Close the buckle (first position on ratchet not very tight).



## STEP 7

After 10 minutes take off the liner with the cuff on walk position.



## STEP 8

Put the laces.



## FREQUENTLY ASKED QUESTIONS:

### ARE PWR LINERS COMPATIBLE WITH OTHER BOOTS?

The short answer is yes, but this is a fit issue that is up to discretion of the retailer. PWR LINERS are in fact some of the easiest to fit to other boots because they don't have to be thermoformed at the onset, so it's much easier to judge the fit. Whether the liner works well with a different shell depends on how much bulk goes inside the liner, i.e. the skier's foot and footbed and how much room they require, the thickness of the liner, and how much volume there is in the shell. Try the liners in whatever shell is chosen, with the foot-bed in place, wearing thin socks. The liner should be snug on the foot. Starting with a snug fit is important to take advantage of the thermoforming process, and to accommodate what little pack-out occurs.

### DO SCOTT LINERS PACK OUT?

Thermoformable foams, by definition, compress and form with heat and pressure. We use the highest quality foams that have a high “compression set” that resist packing out. We also use a “Strobel” construction, meaning that we use a special Strobel sewing machine to attach the sole. That way we can use a denser, firmer material for the sole, a material that resists pack-out from body weight.

To allow for a certain amount of natural pack-out, boots should be snug at the onset, and use a very thin pair of socks when thermoforming.

### HOW MANY TIMES CAN THE LINERS BE THERMOFORMED?

SCOTT liners can be re-thermoformed at least 5 times. If there are problems—wrinkles, not enough toe room, more room for a bunion, etc.—with the first thermoforming, it's no problem to do it again.

### CAN I MELT A SCOTT LINER?

If you are careful you should not melt the liner, but if you are using a convection oven and the liner gets too hot, or close to the heating element, you could burn the liner. Be sure to try the liner in your oven before turning the oven on and heating it up. Shops prefer the use of heat risers because it is less likely to damage the liner.

### ARE THERE WOMEN'S-SPECIFIC LINERS?

Yes. All women's-model boots have a specifically-developed women's liner with different, thicker foams to better accommodate women's feet securely and comfortably. Boots should always be shell-fit to assure the smallest shell size that affords sufficient length.

### DO YOU RECOMMEND FOOTBEDS WITH SCOTT LINERS?

We strongly recommend supportive footbeds with any liner. You should at least use the stock footbed. A trim-to-fit or custom footbed is preferable. Some manufacturers claim that with the thermoformable nature of their liner, you eliminate the need for supportive footbeds. Most of these liners are much less supportive than PWR liners and, although the foams of SCOTT Liners are very supportive, they are not designed with the kind of shape that you need to support the foot.

### IS IT EASY THERMOFORMING SCOTT LINERS? HOW LONG DOES IT TAKE?

It is very easy. If you are prepared with socks, etc. it takes less than half an hour for a pair of liners.

# 7-SCOTT BOOTS FEATURES AND THEIR USE

## POWERFIT

SCOTT POWERFIT boots have a unique anatomic fit, with shells that were carefully designed around the foot to give you top performance and optimum comfort. Accommodation for skiers' common foot irregularities has been built into the POWERFIT boots' molds, creating more room for the 1st and 5th metatarsals, "6th toe", first ray, ankle bones, and heel spurs. POWERFIT boots have a custom-bootfitter fit right out of the box.

## POWERLITE

POWERLITE boots are built from super-stiff, lightweight Grilamid®, making them stiffer, thinner, and lighter than other lightweight shells. They are built around a 3-piece "tongue" design that gives the best combination of walking flexibility and comfort when open in walk mode, and skiability when buckled down in ski mode, as well as the easiest entry and exit.

## POWERTOUR

The SCOTT POWERTOUR Phantom is a four-buckle touring boot in a well-proven 3-piece shell design, using a reinforced frame for skiing stability and performance.

## POWERTOUR TELEMAR

The POWERTOUR TELEMAR'S POWERWRAP overlap design has a smooth, progressive, responsive flex. Its overlap closure wraps the ankle and instep securely without inhibiting its excellent ankle and bellows flex. Four different injections fine-tune the lower shell making it stiff where you need maximum support, softer where it must be for comfort and performance.

## FULL-LENGTH VIBRAM® BI-DENSITY RUBBER

POWERLITE BOOTS have a full-length VIBRAM® bi-density rubber ski mountaineering sole that covers the instep area for maximum grip when scrambling over rocks. Its bi-density composition uses firmer rubber around the sole's perimeter for durability and for superior edging power in frame-style touring bindings. Softer rubber in the sole's midsection provides maximum grip.

## SHOCK DAMPER INSERTS

SCOTT'S SHOCK DAMPER INSERT is a removable expanded PU insert in the shell's inner sole. It acts as a shock absorber when skiing and hiking, adds insulation and under-foot comfort, and increases ski feel.

## POWERLITE TONGUE

The POWERLITE'S TONGUE is dual-injected in two different materials to form the best seal against snow entry while it optimizes walking comfort and skiing performance.

## POWERFIT SOLE PADS

All POWERLITE boots have replaceable sole pads. When subjected to walking and normal wear and tear, these soles can be easily replaced to maintain Norm specifications for proper binding function. There are two styles of POWERFIT outsole pads, WTR® and ISO Alpine. The WTR® PADS are designed with rocker for easier walking with maximum grip. The ISO Alpine pads are compatible with any ISO Alpine binding. The sole pads are interchangeable on both WTR® and fixed-cuff POWERFIT boots. You can put WTR® soles on G2s for easier walking, but it is important to note that WTR® soles are compatible ONLY with the Salomon® Guardian and Warden, and other Touring bindings. G1s are shipped with WTR® sole pads on the boots, ISO Alpine pads in the box. G2s are shipped with ISO Alpine sole pads only. Both ISO Alpine and WTR® sole pads are available separately.

## CHANGING POWERLITE SOLE PADS

Use a hand #3 Phillips-head screwdriver. Don't use a power driver or high-leverage tool that can generate too much heat for the plastics. Remove each of the screws (6 for the toe, 7 for the heel) with your Phillips screwdriver, and set them aside. Remove the existing sole and replace it with the new sole, matching up the screw holes. The sole pads do not have a right and left. With the proper sole in place on the boot, replace each of the screws and tighten them only until snug. It is not necessary to over-tighten the screws.

## POWERLITE G2 CUFF REMOVAL/REPLACEMENT FOR BOOTFITTING

The POWERLITE G2's cuffs can be removed with a 5mm hex key. This can be useful for bootfitter's customization.

To remove the lower shells, insert a 5mm hex key in each of the cuff's screw-rivets and loosen the rivet until the two pieces separate. Replace the cuffs by reversing the process. It's easiest when replacing the cuff if you start with the two middle rivets and finish with the outermost rivets.

## DYNAFIT® CERTIFIED INSERTS

SCOTT touring boots feature DYNAFIT® CERTIFIED tech inserts. By using Dynafit's "Standard" insert we maintain room within the ISO Norm for the maximum amount of sole rubber in the toe area for the best long-term durability. These trusted inserts are the benchmark for security and confidence.

## ERGAL MICRO-ADJUSTABLE BUCKLES

SCOTT ERGAL buckles are easy to operate with gloves, with an asymmetric design that keeps a low profile without sacrificing ease of use. Buckles are field-replaceable. All SCOTT Micro buckles have a threaded micro adjustment, as well as the standard macro adjustment using the toothed buckle "catches".

## LOWER SHELL BUCKLE ADJUSTMENT

Be sure that the foot is all of the way back in the boot, the heel securely in the heel pocket. Using the lower shell buckles, choose a tooth that snugs the boot comfortably around the foot. For micro adjustment, turn the buckle's metal rectangle clockwise to tighten or counter-clockwise to loosen for fine adjustment.

## CUFF BUCKLE ADJUSTMENT

It's important that the cuff of a ski boot fits snugly and comfortably around the leg, just like the lower shell. It should be snug but you don't want the cuff to squeeze the skier's calf and lower leg too tightly and create painful pinching. Buckling the cuff too much loosely, however, can create play between the leg and cuff that often results in shin pain, commonly referred to as shin bang.

If it's too tight you can relieve pressure from the cuff by adding more diameter, or reducing the diameter if the cuff is too big. If you don't have enough adjustment using the buckle catches and micro adjustment, you can move the buckle catches for more adjustment. SCOTT POWERLITE and POWERTOUR boots have pre-drilled buckle catch positions for this "macro" adjustment of the cuff diameter. To move the catches, remove the T-Nut that holds the catch using a 3mm hex key, move the back of the T-Nut to the desired position, and replace the catch and bolt, tightening it down snugly.

## MOVING POWER FIT BUCKLE CATCHES

POWERFIT boots have molded-in marks that need to be drilled for those who wish to move their buckle catches to make their cuffs smaller. These marks will reduce the cuff diameter by 15mm, the equivalent of 2-3 teeth on the buckle catch. G1 WTR® boots with EZ Lock catches are fixed with one T-Nut, while G2 catches are fixed with two T-Nuts. To move the catches, first remove the catch (3mm hex for G1s, small Phillips-head screwdriver for G2s) and identify the molded-in mark(s) for the new position on the inside of the strap. Lay the cuff strap flat over a piece of wood and carefully drill a 6mm hole from the inside of the strap using the mark as you guide. Be sure to keep the drill bit perpendicular to the cuff. It is easiest if you have someone hold the boot and cuff strap in place while you drill. Move the T-Nut backing to the new hole, and replace your buckle catch in its new, smaller position.

## REPLACING BUCKLES

PowerLite, Freeride, Ski Mountaineering, Telemark boots: The buckles on these SCOTT boots are easily replaced, even in the field, with a 3mm hex key.

To replace a broken buckle, remove the T-Nut with a 3mm hex key, remove the old buckle and substitute a new one, and snug down the T-Nut securely. Note that asymmetric buckles have a right and a left, although in the field you can use either one to get you home. Once you're home it's a good idea to put blue Loc-Tite® on the T-Nut bolt's threads.

## TWINONE® X-CLOSURE

SCOTT's unique TWINONE® X-CLOSURE buckle system, the ORBIT II and ORBIT CARBON's forefoot closure, is an ingeniously simple solution to having both walking freedom and downhill security. It can be adjusted with one quick movement between modes.

Adjusting the TWINONE® X-CLOSURE: Buckle and catch are combined into one piece—sliding it forward as you buckle it to the cable will give you more forefoot freedom while hiking. Sliding it back as you snug it down will anchor your foot securely for downhill.

## SCOTT BUCKLE-STRAP SYSTEM

The SUPERGUIDE's unique BUCKLE-STRAP SYSTEM combines an upper cuff buckle and power strap, simplifying the upper cuff closure and speeding the transition between walk and ski modes. It has a very broad range of adjustment to achieve a snug, comfortable fit.

To adjust the SCOTT BUCKLE-STRAP, use a 3mm hex key to remove the outer bolt that screws into the strap's T-Nut anchor, located on the cuff just below the buckle. Remove the nylon strap and move the back of the T-Nut to adjust the strap larger or smaller. Once you've chosen your adjustment, position the back of the T-Nut behind the fixation hole in the cuff, and replace the bolt.

## EZ LOCK BUCKLE CATCHES

SCOTT's EZ LOCK locking buckle catches are included on the cuff buckles of all boot models with a walk mode. These catches have a spring that keep the buckle bail secure and out of the way when hiking.

To adjust or unbuckle this catch, lift the spring, choose the tooth to make your adjustment, and release the spring and it will pop back into place to hold the buckle bail.

## SCOTT DYNAMIC POWER STRAP

THE NEW Capitalize Dynamic Power Strap adds some "give" to the power strap for a better leg fit and optimum cuff flex. To adjust, fasten the Gripping strap snugly as you would any power strap, flex forward a few times, and re-adjust the strap as necessary.

## SKI/WALK MECHANISM

All SCOTT boots' cuffs (except fixed-cuff G2s) have a ski/walk mechanism that hinges freely for walking and climbing and locks securely for downhill skiing.

## USING THE WALK MODE

For walking, flip the cuff's rear lever up and loosen the cuff buckles and power strap. You may want to loosen the lower shell buckles as well. If you do loosen the lower shell buckles, keep them snug enough to secure the foot and prevent blisters. It is not recommended to tour with the lower shell buckles open.

POWERFIT G1 WTR® boots switch into walk mode by pulling up on the rear clip so that the mechanism slides up exposing the word WALK.

## USING THE SKI MODE

POWERLITE, VOODOO, and MINERVA POWERTOUR TELEMARк BOOTS have a robust, one-position forward lean mechanism that is very easy to use. Just flip the lever down and flex the cuff and you'll hear the mechanism's lock snap into place.

For POWERFIT G1 WTR® boots, flex the cuff forward and pull down on the rear clip so that the mechanism slides down exposing the word SKI. You should hear the mechanism snap into place.

SCOTT POWERTOUR PHANTOM and SYNERGY TELEMARк boots have a two-position mechanism. To operate the mechanism: 1) For downhill skiing with the maximum forward lean, flip up (unlock) the rear cuff lever and flex the boot as far forward as you can, with all of your weight on that foot. Flip the lever down in that very-flexed position, and then stand up straight in the cuff to flex it back until you feel the "click" as the walk mechanism locks. Make this adjustment one boot at a time. 2) For downhill skiing in the more upright forward lean, stand upright with the rear lever in the up (unlocked) position, then flip the lever down and flex the cuff forward until the mechanism locks. It's easiest to make this adjustment one boot at a time.

## ADJUSTABLE SPOILER

An adjustable spoiler is included on men's models. The spoilers are fixed with T-Nuts (or Gripping strap on POWERFIT models), and are easily removable if you prefer not to use it. A spoiler can add a bit more cuff height and forward lean, give more rearward support, and help fit the cuff if the skier has a slender lower leg. Those who have large calves, or ski with a more upright stance, may prefer not to use the spoiler. And because women's lower legs are shaped differently, with their calf muscle extending farther down their leg, women usually get a better fit without a spoiler.

To remove the spoiler on Men's POWERLITE and POWERTOUR models, follow these steps:

- 1 Remove the 3mm hex nuts that secure the spoiler on the upper back of the cuff (1 T-Nut on POWERLITE, 2 on POWERTOUR).
- 2 Remove the spoiler.
- 3 Replace the T-Nuts, power strap, (and logo plate on POWERTOUR TELE-MARк) and snug down the T-Nuts.

## ADJUSTING POWERFIT G1, AND G2'S GRIPPING STRAP-ATTACHED SPOILERS

The POWERFIT's adjustable spoiler attaches securely to the boot's liner with Gripping strap.

There are molded reference marks on the inner boot for easy height alignment and centering. To move the spoiler, pull it off of the Gripping strap, re-align it where you want it, and press it firmly to re-attach the Gripping strap.

## WATERPROOF GASKET

The G-SERIES' waterproof gasket under the overlap has been redesigned to prevent snow and water from entering the shell to keep your feet dry and toasty.

## CUFF ALIGNMENT (CANTING)

SCOTT POWERFIT WTR® and POWERTOUR TELEMARк BOOTS have a canting mechanism for cuff alignment. Lower leg pain not only results from cuff diameter discrepancies, but can also result from the need to adjust the cuff alignment (canting) mechanism to match the shape of the skier's lower leg. Too much pressure on one side of the lower leg is often relieved with this cuff adjustment. SCOTT's canting mechanism is solid and easy to adjust with a 4mm hex key.

## ADJUSTING THE CUFF ALIGNMENT MECHANISM

- We recommend having your knee position measured and your cant adjusted by an experienced boot fitter using a plumb bob.
- Once you determine whether you want the cuff canted in (less cant) or out (more cant), make note of the current position of the bottom of the cuff. It is easiest if you make a reference mark with a pen.
- Insert a 4mm hex key into the center of the cant mechanism and loosen it a couple of turns.
- Rotate the outer ring, using your hex key or a similar-sized tool in the adjustment hole. Using your reference mark, determine where you want the cuff. As the cuff moves down in relation to your mark, you are increasing its cant. As the cuff moves up, you are reducing its cant.
- Use a second hex key or pointed object in the adjustment hole to hold the outer ring in the desired position, and tighten the inner hex bolt securely.

## CARE & MAINTENANCE OF SCOTT BOOTS

- Use only soap and water to clean your boots.
- When drying shells and liners, keep them away from direct sources of heat, i.e. radiators, open fires, etc. Liners dry more quickly if you remove the footbeds during the drying.
- Before storing boots for a long period of time, be sure that the liners and shells are completely dry, put the liners in the shells, and close the buckles loosely.

# 8-SIZING AND FITTING SCOTT BOOTS

The most important service you can offer the customer is a good fit. Proper fitting assures not only the satisfied customer's return business, but assures new business as well. Word travels fast--especially word about the mysteries of a shop with a good boot fitter.

Among SCOTT Ski Mountaineering, Freeski, and Telemark boots, we offer choices from different molds with different liners so that each customer can get the best fit. SCOTT boots have fully-lasted liners that are 100% custom thermoform-able for optimum performance and comfort.

## STEP 1: SIZING

### MEASURE FIRST:

Always measure the foot first with a Brannock device. Don't take the customer's word for their shoe size. SCOTT boots use the Mondo Point sizing system (MPS), the standard for ski boots. Mondo Point refers to the shell and liner's internal length in centimeters. Several manufacturers offer Brannock devices in the Mondo Point system, or it's easy to use an American Brannock device and just make the size conversion to MPS. See the Size Conversion Chart on page 14.

Measure the foot with thin ski socks, not thickly padded ski or hiking socks. Fitting boots with thin socks helps allow for the natural forming and compaction that takes place in any boot liner.

Initial measurement should be made with the customer seated and the socked foot un-weighted. Note the overall length, arch length, and width of the foot. Then have the customer stand and weight the foot. Pay attention to how (and if) the length and width of the foot change significantly. If there is more than a whole size change, it's especially important that the customer consider a custom footbed. Because of the mechanics of the foot when skiing, it's always best to use a custom-molded footbed, or at least a supportive trim-to-fit footbed. Different types of custom footbeds/orthotics are explained in the Fitting section.

### LOOK AT THE FOOT:

While measuring the foot, look at it. This may sound simplistic, but valuable information can be gained by simply examining the foot. Does the foot have a higher or lower instep? Is it wide or narrow? Is it thicker, higher-volume? Does the foot have bone spurs, corns, or bunions? Sensitive areas like this may require heating and thermoforming the boot's SCOTT PWR liner.

### CHECK YOUR SHELL FIT:

A SHELL FIT is a critical step in fitting any plastic ski boot. A Brannock device gives you a place to start, but the shell fit is what determines the proper fit.

Remove the liner and have the skier insert his or her foot into the shell, and move the foot forward until it lightly touches the front of the shell. Look behind the heel (you may need a flashlight) and see where their foot falls in the shell. Generally speaking, about 1cm is a performance fit,  $\leq$  2cm is a comfort fit. We don't recommend sizing smaller than 1cm or greater than 2cm. The rule of thumb is 1 finger's space for a performance fit, 2 fingers for a comfort fit, but finger size and technique vary so widely that we prefer giving a measurement. Using a properly-sized dowel is also a useful technique in measuring the available space behind the heel in a shell fit. Of course these are just starting points--customer feedback when fitting the boot is key.

With PWR thermoform-able liners, we have found that the customer can often go a little smaller since the thermoforming process gets every millimeter of length out of the shell. If the customer is on the fence between two sizes when you shell fit, it's best to go smaller unless they have high-volume feet.

### SHELL SIZE BREAKS:

When fitting SCOTT boots it is important to remember that the shells sizes break on the whole size. In other words, each whole size and the next half size larger--27.0 and 27.5, for example--are the same size shell, with a thicker footbed in the smaller of the two sizes--27.0, in this case. For this reason there is always a bigger difference between half sizes when you size down to a smaller shell, or up to a bigger one. For example, there's a bigger difference between a 26.5 and 27.0, than a 27.0 and 27.5.

It's also important to note where the shell size is marked on a SCOTT boot. The correct size is on the inside of the LOWER SHELL. The sizes on the tongue and

cuff ARE NOT necessarily the boot's shell size because in certain models these components may span two shell sizes.

It's best to get a customer in as small a shell size as is comfortable because all liners form to the foot and compress when pressed against the hard outer shell. Try the boot on that is 1/2 size smaller, or larger--depending on your concern--to confirm that the customer is in the right size.



USA	3	3.5	4	4.5	5	6	6.5	7	8	8.5	9	9.5	10	10.5	11	12	12.5	13	13.5	14
UK	2	2.5	3	3.5	4	5	5.5	6	7	7.5	8	8.5	9	9.5	10	11	11.5	12	12.5	13
EUROPE	33.5	34.5	35	36	36.5	37.5	38	39	40	41	42	42.5	43	43.5	44	45	45.5	46.5	47	48
MONDO	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	30.5	31	31.5

## STEP 2: FITTING SCOTT BOOTS

Once boots are sized properly, it's still not time for the credit card—YOU'RE NOT DONE YET. The boots still need to be fitted. This may be very simple if the customer's foot is "normal"—if there is such a thing. Or they may have an especially low- or high-volume foot that will need to be accommodated. Your goal in the proper fit is even contact throughout the boot with no voids, excessive movement, or pressure points.

In this section we'll cover the basics of boot fitting. For more in-depth work, there are several groups that hold training seminars in custom fitting.

### START WITH YOUR FOUNDATION, THE FOOTBED

All SCOTT boots have a good-quality standard footbed. Although adequate, we highly recommend trim-to-fits or custom footbeds.

Custom footbeds or orthotics can also help with volume issues, particularly lower-volume feet. They support your foot in a neutral position so that your skis can run flat and true, as well as giving you more power on the edge. They stabilize the foot in the liner and shell to reduce common pressure points like the navicular and other bones and bulges pressing against the shell. By stabilizing the foot and reducing over-pronation and lateral movement inside the shell, common pressure points like the fifth- and sixth-toe areas can be relieved.

Full-length footbeds for telemark skiing must have a forefoot area that is a flexible material that can flex thousands of times without cracking. For rigid ski mountaineering or alpine boots you can use a more rigid alpine footbed. Ski mountaineers will want to find one that is light weight and durable enough for hiking and climbing.

### OFF-THE-SHELF FOOTBEDS

There are off-the-shelf after-market models called "trim-to-fits" that function well for many skiers, especially considering their lower cost. The best footbeds are custom-molded to your feet, designed specifically for skiers, but trim-to-fits offer more support than most factory footbeds, at a good value.

### BOOT FITTING AIDS

Foam padding may be added to fill any voids or low-pressure spots around the foot, ankle, and leg. These pads are called "fit aids" in the trade and they are basic tools for quick, functional alterations, especially for people with low volume feet and ankles. They are easy to apply and to move around should more adjustment be necessary.

Fit aids are typically made of dense, non-compressible material—usually foam—that is adhesive-backed for easy application. They are usually applied to the outer surface of the liner. Before applying fit aids to the outside of the liner, it is a good idea to wipe the area with a clean rag. Some like to use duct tape over the fit aid to protect it. Ski boot fit aids are available from a variety of sources and come in all shapes and thicknesses.

### FIT AIDS FOR HIGH VOLUME FEET

The most common problem for a customer with high-volume feet is pressure points. Your goal is to relieve that pressure so that the foot is held securely and evenly without discomfort. This requires the use of specific tools such as a Dremel tool or the Foredom flexible shaft tool to push out the shell.

We strongly recommend that shells and liners be modified ONLY by certified boot fitters. SCOTT cannot be responsible for modifications by unauthorized personnel.

It is important not to sell too large a size to accommodate the high-volume foot. Instead, try to locate the pressure points and mark them with a grease pencil. Remove the liner and place the stretching device at the appropriate point after heating the shell CAREFULLY until it's pliable. BE CAREFUL not to overheat it—go slowly. Some boot fitters prefer to put the parts of the boot to be punched in a plastic bag and submerging the bag in boiling water. This gives good heat distribution without danger of melting or distortion, as long as you can keep the sole of the boot from getting too warm. With either process, it is important not to heat the sole of the boot excessively since the glue that attaches it is heat-sensitive. Once heated, leave the stretching device in the boot until it has cooled.

Grinding the shell with a Dremel-type tool is also a common boot-fitting technique. We recommend that grinding be done by only the most experienced bootfitters. Remember, once you take it away, you can't put it back, so any grinding should be done very carefully and sparingly. Be sure that the boot shell is thick where you do your grinding and if not, or in doubt, it's better to stretch that area. We DO NOT recommend grinding POWERLITE BOOTS because of the stiff, very thin structure of their Grilamid® shells. Grilamid® stretches quite easily and holds the stretch well so this is the best technique.

### WARNING

Carbon/Grilamid shells cannot get deformed by heating process!  
(SUPERGUIDE and ORBIT CARBON).

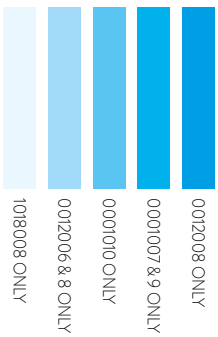






# BUCKLES COMPATIBILITY

BUCKLE	SKI BOOT
238629 0012008/6	232059 G1 FR130
	232060 G2 FR110
	232061 G2 FR110
	232062 G2 FR90
	232063 G2 FR90
	232064 DELIRIUM FR130
	232065 DELIRIUM FR130
	235666 COMET WS
	232068 COSMOS
	232069 CELESTE
	232070 ORBIT
	232071 NOVA
	232073 RADIUM
	232074 LUSTER
	232075 PHANTOM
	232076 SUMMIT
	232077 VOODOO
	232295 VOODOO
	232078 MINERVA
	232079 EXCURSION
	232080 G-REX
	235665 COMET
	236374 G1 130
	237746 G1 110
	236375 G2 110
	236376 G2 90 H
	236377 G2 90 M
	236382 DELIRIUM FR130
	236384 ASYLIM FR120
	236378 COSMOS II
	236380 CELESTE II
	236379 ORBIT
	236381 NOVA II
	236386 VOODOO
	236387 VOODOO NTN
	236389 MINERVA
	236390 MINERVA NTN
	236388 SYNERGY
	239772 G2 130
	239776 SUPERGUIDE CARBON
	239778 COSMOS II
	239779 COSMOS
	239777 ORBIT II CARBON
	239782 CELESTE II
	239783 CELESTE
	239780 PHANTOM
	239784 PHANTOM W
	239785 VOODOO
	239786 VOODOO NTN
	239788 MINERVA
	239789 MINERVA NTN
	239787 SYNERGY
239561 0001008/7/6	
239562 0001008/7/6	
239567 0001007/6/9	
239568 0001007/6/9	
239569 0001010/7	
239570 001010/7	
239563 0012008/7/6	
239564 0012008/7/6	
242559 1417222	
242561 1417006/7/8	
242564 1418222	
242568 1018007/8	
242569 1018007/8	
242566 1018007/8	
242567 1018007/8	



# 10-SKI BOOTS LINE OVERVIEW CHART

I

GROUP	MODEL	SIZE RANGE	TECHNOLOGY	LAST WIDTH	FLEX INDEX	SHELL	FORWARD LEAN	CUFF ROTATION	CANTING REGULATION	LINER	CLOSURE	WEIGHT	SYSTEM	FEATURES
FREESKI	G 1130 POWERFIT WTR	23-30,5	POWERFIT	97 MM	130	ELASTOLLAN®	13° + FREE FOR WALKING	25°	2 POSITIONS	PWR FIT HIGH WTR	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	2146 G SIZE 26,5	WTR	OUTSOLE RUBBER PAD SKI/WALK MECHANISM WTR® OUTSOLE PADS FEATURING NORM ISO 9523 ADJUSTABLE SPOILER
	G 1110 POWERFIT WTR	23-30,5	POWERFIT	97 MM	110	ELASTOLLAN®	13° + FREE FOR WALKING	25°	2 POSITIONS	PWR FIT HIGH WTR	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	2146 G SIZE 26,5	WTR	OUTSOLE RUBBER PAD SKI/WALK MECHANISM WTR® OUTSOLE PADS FEATURING NORM ISO 9523 ADJUSTABLE SPOILER
	G 2.130 POWERFIT	23-30,5	POWERFIT	97 MM	130	ELASTOLLAN®	13°	-	-	PWR FIT HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	2142 G SIZE 26,5	ISO ALPINE	OUTSOLE RUBBER PAD REMOVABLE OUTSOLE PADS ADJUSTABLE SPOILER
	G 2.110 POWERFIT	23-30,5	POWERFIT	97 MM	110	ELASTOLLAN®	13°	-	-	PWR FIT HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	2142 G SIZE 26,5	ISO ALPINE	OUTSOLE RUBBER PAD REMOVABLE OUTSOLE PADS ADJUSTABLE SPOILER
	G 2.90 POWERFIT H	23-30,5	POWERFIT	97 MM	90	ELASTOLLAN®	13°	-	-	PWR FIT HIGH ECO	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	2060 G SIZE 26,5	ISO ALPINE	OUTSOLE RUBBER PAD REMOVABLE OUTSOLE PADS
	G 2.90 POWERFIT M	23-27,5	POWERFIT	97 MM	90	ELASTOLLAN®	13°	-	-	PWR FIT MID ECO	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1850 G SIZE 24,5	ISO ALPINE	OUTSOLE RUBBER PAD REMOVABLE OUTSOLE PADS
MOUNTAIN	SUPERGUIDE CARBON	25-31,5	POWERLITE	103.5 MM	125	GRILAMID® + CARBON INSERTS; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	2 POSITIONS	PWR LITE HIGH GORE	3 ERGAL® MICRO ADJUSTABLE BUCKLES + BUCKLE POWER STRAP	1415 G SIZE 26,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES ADJUSTABLE SPOILER POWERFIT CUFF INJECTION GORE TEX® TECHNOLOGY
	COSMOS II	25-31,5	POWERLITE	103.5 MM	125	GRILAMID®; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	1425 G SIZE 26,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES ADJUSTABLE SPOILER
	CELESTE II	23-27,5	POWERLITE	103.5 MM	120	GRILAMID®; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + DYNAMIC POWER STRAP	1205 G SIZE 24,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES WOMEN'S FIT
	COSMOS	25-31,5	POWERLITE	103.5 MM	125	PEBAX RNEW®; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE HIGH ECO	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1542 G SIZE 26,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES ADJUSTABLE SPOILER
	CELESTE	23-27,5	POWERLITE	103.5 MM	120	PEBAX RNEW®; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE HIGH ECO	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1316 G SIZE 24,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES WOMEN'S FIT
	ORBIT II CARBON	25-31,5	POWERLITE	103.5 MM	115	GRILAMID® + CARBON INSERTS; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE MID GORE	2 ERGAL® MICRO ADJUSTABLE BUCKLES WITH TWINONE® SYSTEM + DYNAMIC POWER STRAP	1235 G SIZE 26,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE TWINONE® BUCKLE SYSTEM FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES GORE TEX® TECHNOLOGY
	NOVA II CARBON	23-27,5	POWERLITE	103.5 MM	110	GRILAMID® + CARBON INSERTS; BI MATERIAL TONGUE FOR PROOF AND MOBILITY	11.5° + FREE FOR WALKING	60°	-	PWR LITE MID GORE	2 ERGAL® MICRO ADJUSTABLE BUCKLES WITH TWINONE® SYSTEM + DYNAMIC POWER STRAP	1075 G SIZE 24,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	POWERLITE TONGUE TWINONE® BUCKLE SYSTEM FULL-LENGTH VIBRAM® BI-DENSITY RUBBER SHOCK DAMPER INSERTS LOCK CATCHES WOMEN'S FIT GORE TEX® TECHNOLOGY
	PHANTOM	25-30,5	POWERTOUR	103 MM	115	ELASTOLLAN®	10° - 15° + FREE FOR WALKING	45°	-	PWR TOUR HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1810 G 27,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	HIGH DENSITY RUBBER LOCK CATCHES
	PHANTOM W	23-27,5	POWERTOUR	103 MM	110	ELASTOLLAN®	10° - 15° + FREE FOR WALKING	45°	-	PWR TOUR HIGH	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1810 G 27,5	ISO TOURING (UNI), DYNAFIT® CERTIFIED TECH INSERTS	HIGH DENSITY RUBBER LOCK CATCHES

GROUP	MODEL	SIZE RANGE	TECHNOLOGY	LAST WIDTH	FLEX INDEX	SHELL	FORWARD LEAN	CUFF ROTATION	CANTING REGULATION	LINER	CLOSURE	WEIGHT	SYSTEM	FEATURES
TELEMARK	VOODOO (NTN)	25-30,5	POWERTOUR	100 MM	130	PEBAX®	13° + FREE FOR WALKING	46°	2 POSITIONS	PWR TELEMARK HIGH	3 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1823 G 275	NTN	HIGH OVERLAP PANEL LOCK CATCHES ADJUSTABLE SPOILER
	VOODOO	25-30,5	POWERTOUR	100 MM	130	PEBAX®	13° + FREE FOR WALKING	46°	2 POSITIONS	PWR TELEMARK HIGH	3 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1834 G 275	75 MM	HIGH OVERLAP PANEL LOCK CATCHES ADJUSTABLE SPOILER
	MINERVA (NTN)	22-27,5	POWERTOUR	100 MM	120	PEBAX®	13° + FREE FOR WALKING	46°	2 POSITIONS	PWR TELEMARK HIGH	3 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1510 G 24.5	NTN	HIGH OVERLAP PANEL LOCK CATCHES WOMEN'S FIT
	MINERVA	22-27,5	POWERTOUR	100 MM	120	PEBAX®	13° + FREE FOR WALKING	46°	2 POSITIONS	PWR TELEMARK HIGH	3 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1510 G 24.5	75 MM	HIGH OVERLAP PANEL LOCK CATCHES WOMEN'S FIT
	SYNERGY	25-30,5	POWERTOUR	103 MM	130	PEBAX®	13° + FREE FOR WALKING	46°	2 POSITIONS	PWR TELEMARK MID	4 ERGAL® MICRO ADJUSTABLE BUCKLES + POWER STRAP	1900 G 275	75 MM	HIGH OVERLAP PANEL LOCK CATCHES



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